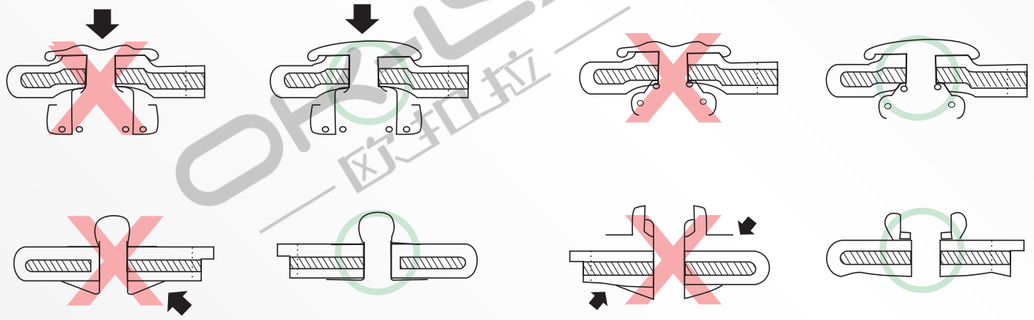
建議參考以下正確釘裝方法，以錯誤釘裝。

To avoid any incorrect attaching, we would like to provide the following attaching methods for your reference.

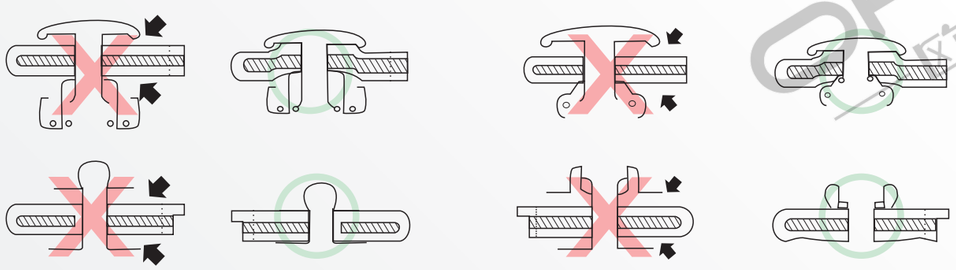
▶ 1.模具不當

Some typical defects caused by the die-set



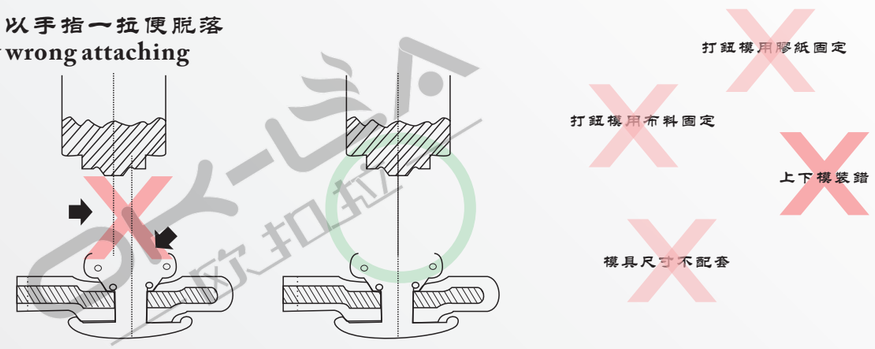
▶ 2.打鈕機使用不正確

Some typical defects caused by the machine



▶ 3.錯誤的釘裝，以手指一拉便脫落

Defect caused by wrong attaching

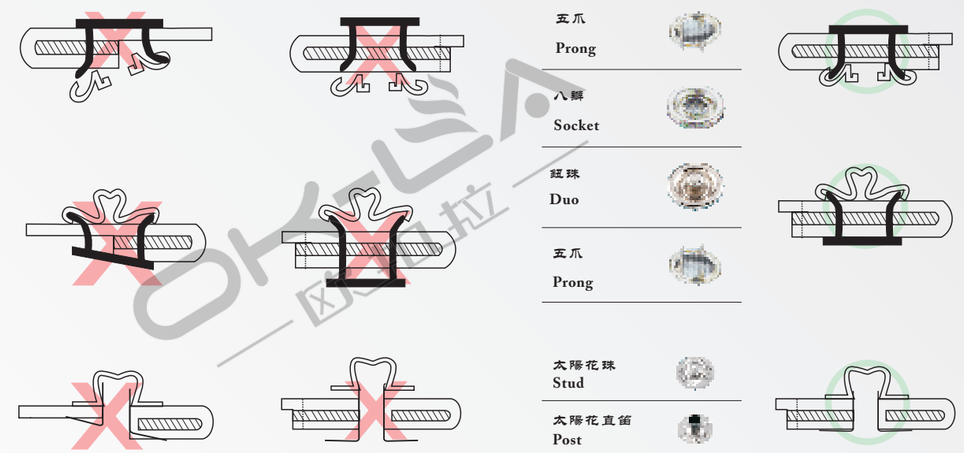


機器上下模的中心位置不是一條线，很多制衣工廠不是用螺絲固定上下模具，或者模具大小不配合機器。

Top die set and bottom die set is not same center,Many garment factories didn't use screw nail to fix die set,
or die set is not suitable for attaching machine. 90% button quality issues are same this reason.

▶ 4.子母扣上下配合不緊密時，會容易脫落

Attach two parts tightly to avoid coming off



布料薄厚均能引致□鈕使用不時松緊不妥

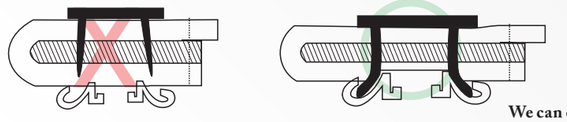
Attach on an uneven surface or fabric thickness may cause the buttons being detached or too loose to be used.

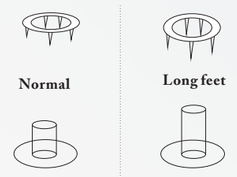
避免鈕扣及布料之間有多余空隙

Avoid unnecessary space between the attached buttons and fabric.

▶ 5.釘裝在合適厚度的布料上

Always attach on a material or fabric with suitable thickness

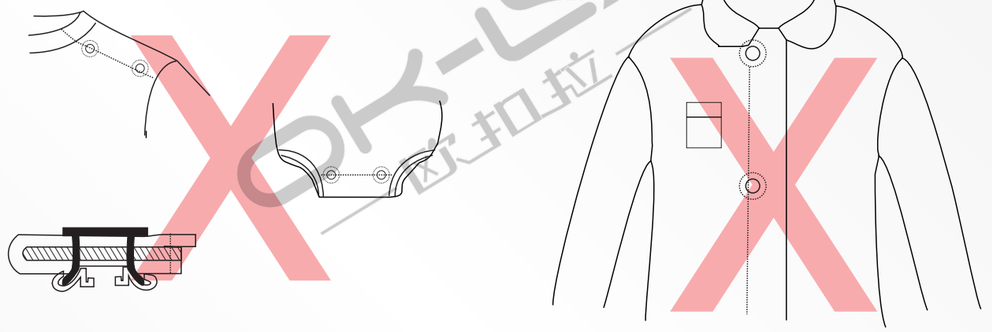




We can offer normal height and longer height of post,
Please chose the suitable height of post/prong according to fabric

▶6.避免釘裝在衣服縫綫或折合處上

Never attach across a sewing line or folding area.



Asiabutton Mock up Test Report

DATA SHEET

Company: ASIABUTTON& COMPANY City:SHENZHEN Country : INDIA

TO BE SUBMITTED TO GARMENT TECHNOLOGIST IN THE BUYING DEPARTMENT AT SEAL SUBMISSION STAGE AND COMMENCEMENT OF FIRST BULK PRODUCTION TO BE FILLED.

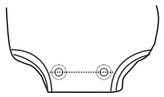
BUYER : GARMENT :

GARMENT MAKER

PRESS FASTNER MANUFACTURER:
RECOMMENDED PRESS FASTNER TYPE :
ATTACHING MACHINE TYPE MACHINE SETTING TOLERENCE **PLUS OR MINUS 0.15**

GARMENT THICKNESS MEASURED FABRIC FOUNDATION HAS TO BE A CONSISTENT THICNESS THROUGHOUT

POSITION ON GARMENT	COMPRESSED FABRIC THICKNESS (S) in mm	BASIC PINCH (B) in mm	MACHINE PINCH SETTING in mm		
			MACH SETT (A)	Layers of Fabric	FIRST BULK



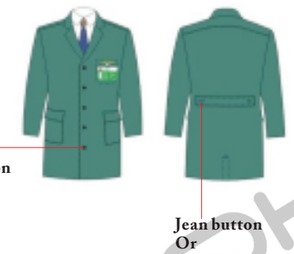
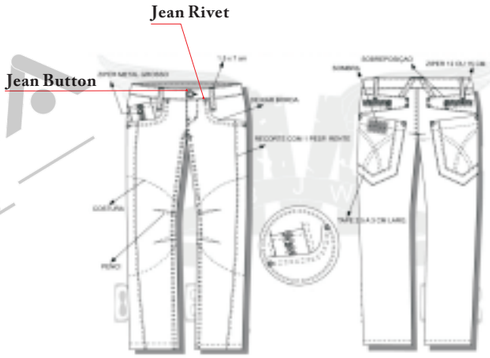
RECOMMANDED FABRIC TICKNESS MINIMUM0.8mm MAXIMUM **1.8mm**
RECOMMANDED PRESS FASTNER REFERENCE NUMBERS

TACK BUTTON	:	ARROW TACK FAST	:
EYELET	:	WASHER	:
RIVET	:	BURR	:

COMMENT :
Do not attach on seams.Please use separate compressor for snap attaching machines.
Always the pexlaling should be done fully while snapping.

Do not attach on uneaven thick fabric / Layers of garment

SIGNATURE FIRST BULK DATE
PRESS FASTNER MANUFACTURE
GARMENT MAKER

1.Copy to BUYING DEPT.
2.Copy to GARMENT MAKER
3.Copy to (Incl date of first bulk) BUYING DEPT
4.Copy to (Incl.date of first bulk) Fastener Supplier

Asiabutton 's productions are used for different garment(Jean ,T-Shirt,coat,trouser hook, kid's garment),suitcase, shoe.